作路易斯酸。

- (2)催化体系配制的优化工艺为:先加二异丁基氢化铝再加氯化二异丁基铝,聚合反应时丁二烯与催化剂体系3个组分陈化液一起加入。
- (3) 催化体系优化配合为: 100 gT二烯中 $n(\text{NdV}_3)$ 为 $(1.36\sim1.58)\times10^{-4} \text{ mol}, n(\text{NdV}_3)/n$ (铝剂)/n(氯剂)为 $1/22/(1.71\sim2)$ 。
  - (4)催化体系适合的陈化时间为4~64 h。
- (5)采用优化催化体系聚合的产品收率大于98%,制备的NdBR顺式-1,4-结构质量分数大于0.98,生胶门尼粘度[ML(1+4)100 ℃]为45±5,胶料加工性能和物理性能与朗盛NdBR胶料相当,

优于BR9000胶料。

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## Effect of Catalytic System on the Polymerization Reaction and Properties of Rare Earth Butadiene Rubber

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**Abstract:** The influence of catalytic system on the polymerization reaction and properties of rare earth (neodymium) butadiene rubber (NdBR) was studied. The optimized catalyst system consisted of neodymium neodecanoate (NdV<sub>3</sub>) as the primary catalyst, diisobutyl aluminum hydride (aluminum agent) as a reducing agent and diisobutylaluminum chloride (chlorine agent) as a Lewis acid. In the preferred process to produce the mixed catalyst, aluminum agent was added into NdV<sub>3</sub>, and then the chlorine agent was added. During the polymerization, butadiene was added together with the mixed catalyst which was allowed to age for  $4\sim64$  hours. In the optimized recipe of polymerization,  $(1.36\sim1.58)\times10^{-4}$  mol of NdV<sub>3</sub> was applied for 100 grams of monomer butadiene, and the molar ratio of NdV<sub>3</sub>, aluminum agent and chlorine agent was  $1/22/(1.71\sim2)$ . With the optimized polymerization catalyst system, the product yield was greater than 98%, cis-1,4-structure content of the produced NdBR was more than 0.98, Mooney viscosity [ML(1+4)100 °C] was  $45\pm5$ , the processing and physical properties of the NdBR was similar to LANXESS NdBR and better than BR9000.

**Key words:** rare earth butadiene rubber; nickel butadiene rubber; catalytic system; neodymium neodecanoate; butadiene; polymerization

## 住友公司扩增巴西轮胎产能

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日本住友橡胶工业公司宣布,计划投资 3.12亿美元扩建其在巴西现有的里奥格兰德庄园(Fazenda Rio Grande)轮胎工厂。这家轮胎厂已 投产3年,主要生产乘用车轮胎和轻型卡车轮胎, 轮胎日产能为1.5万条,此次投资的目的是新增公 共汽车和卡车轮胎生产线。该项目预计于2019年 3月投产,初期轮胎日产能为500条。

另外,住友公司将从2017年开始再投资1.75 亿美元,以扩大该厂的乘用车轮胎和轻型卡车轮 胎产能。

(郭 笛)